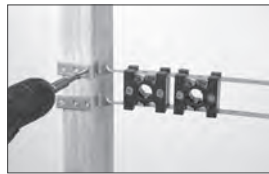


Strong Arm™ Bracketing System with Lock Block™ CTS Tube Clamp

Patent #8,061,390

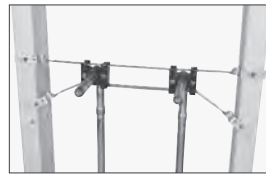
- Rigidly secures any ½" – 1" CTS stub out and prevents all movement
- Lock Blocks™ are pre-assembled on a pair of brackets or available with 2½" screws to mount directly to structure
- Twisted brackets easily mount to the face of the stud and L-bent brackets mount inside the stud cavity
- Lock Blocks compress on tube and brackets after screws are tightened



Mount top bracket to each stud then slide block(s) to correct stub out location.



Install stub out and tighten screws on blocks.



Bend bottom bracket as close as possible to Lock Block and secure bracket to stud.



525-1012



525-1622



525-2423



525-B2



525-B4



525-B3S

Item No.	Description	Pkg Qty	Min Qty	Case Qty
STRONG ARM FOR NARROW (LESS THAN 10") STUD BAYS				
NEW 525-1012	Twisted bracket with one ½" Lock Block	B	25	25
STRONG ARM WITH STANDARD LOCK BLOCKS FOR 16" STUD BAYS				
525-1612	Twisted bracket with one ½" Lock Block	B	25	25
NEW 525-1612L	L-Bent bracket with one ½" Lock Block	B	25	25
525-1613	Twisted bracket with one ¾" Lock Block	B	25	25
525-1614	Twisted bracket with one 1" Lock Block	B	25	25
525-1622	Twisted bracket with two ½" Lock Blocks	B	25	25
NEW 525-1622L	L-Bent bracket with two ½" Lock Blocks	B	25	25
525-1622PK1	Twisted bracket with two ½" Lock Blocks	C*	10	10
525-1623	Twisted bracket with two ¾" Lock Blocks	B	25	25
525-1624	Twisted bracket with two 1" Lock Blocks	B	25	25
STRONG ARM WITH STANDARD LOCK BLOCKS FOR 24" STUD BAYS				
525-2412	Twisted bracket with one ½" Lock Block	B	25	25
525-2413	Twisted bracket with one ¾" Lock Block	B	25	25
525-2414	Twisted bracket with one 1" Lock Block	B	25	25
525-2422	Twisted bracket with two ½" Lock Blocks	B	25	25
525-2423	Twisted bracket with two ¾" Lock Blocks	B	25	25
525-2424	Twisted bracket with two 1" Lock Blocks	B	25	25
LOCK BLOCKS ONLY - FASTEN TO ANY STUD				
NEW 525-B2S	One ½" Lock Block with two 2½" drill-tip screws	B	1	50
NEW 525-B3S	One ¾" Lock Block with two 2½" drill-tip screws	B	1	50
BULK COMPONENTS				
525-B2	½" Lock Block with screws	B	50	50
525-B3	¾" Lock Block with screws	B	50	50
525-B4	1" Lock Block with screws	B	50	50
525-16T	Twisted bracket for 16" stud bays	B	100	100
525-24T	Twisted bracket for 24" stud bays	B	100	100
525-20B	L-bent bracket for 16" stud bays	B	100	100
525-27B	L-bent bracket for 24" stud bays	B	100	100
591-06B	#6 × 1" screw, coarse thread for wood studs, 100/bag	B	1	10
591-081	#8 × 1" screw, drill-tip point for metal studs, 100/bag	B	1	10

NOTE: All pre-assembled brackets include wood screws for mounting brackets to wood studs. For metal studs, please order 591-081 drill-tip screws separately.



Safe soldering distance on ½" Lock Block is four inches. Use wet rag to prevent heat transfer on ¾" or 1" Lock Blocks.

SUPPLY

DRAINAGE

SUPPORT

APPENDIX